

POLY DISPENSING SYSTEMS

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System Specifications

Gantry System Design

Closed loop brushless DC servo motors with optical encoders and ball screw slides on all axes

Work Area

1 Valve / Tool: 621 mm x 595 mm x 100 mm (24.45 in x 23.43 in x 3.94 in)

XYZ Repeatability

25 microns (0.001 in)

Resolution

5 microns (0.0002 in)

Maximum Acceleration

0.6 g

Footprint

1046 mm x 1270 mm x 2350.9 mm (41.18 in x 50.0 in x 92.56 in)

Programming Software

PathMaster software with offline image import and programming capability

PathMaster is a registered trademark of Precision Valve & Automation, Inc. Windows is a registered trademark of Microsoft Corporation.

Delta 8 Selective Coating/Dispensing System



The Delta 8 is a flexible robotic conformal coating/dispensing system that is ideal for selective coating, potting, bead, and meter-mix dispensing applications. Conceptualized for maximum flexibility, the system can also be configured for custom assembly applications.

Maintaining the preferred features of previous workcells, the Delta 8 features a robust overhead three-axis motion platform suitable for inline or batch operations. Improved structural and gantry rigidity have been added for robustness and easier access.

The Delta 8 has many options and integrated features including:

- •Robotic system repeatability of 25 microns
- •Patented servo-controlled optional four-axis motion featuring valve tilt and rotate
- ·Closed loop process control throughout gantry system
- •Multiple dispensing applications or materials in one cell
- ·Onboard PC for unlimited program storage
- •Exclusive PathMaster programming environment

For more information, please contact POLY DISPENSING SYSTEMS at contact@polydispensing.com or (518) 371-2684.

Delta 8

The Delta 8 is ideal for selective conformal coating and dispensing applications that require a high level of accuracy and repeatability in moderate to high volume manufacturing environments. It is a closed-loop robotic platform featuring optical encoder feedback on all axes.

120V, 220V, 50-60 Hz Power Air Supply 80 psi dry, unlubricated air XYZ Specifications Brushless DC servo motors Gantry System: Precision ball screw slides XYZ Repeatability: ±25 microns (±0.001 in) Maximum Speed (XYZ): 670 mm/sec (26.4"/sec) Maximum Acceleration: 0.6q Resolution: 5 microns (0.0002 in) Payload Capacity: 11.36kg (25 lbs)

Standard Features

PathMaster® Windows- based software
FastPath™ offline image programming capability
Onboard PC with flat screen monitor
Remote teach pendant with trackball
USB communication port
Closed-loop low level exhaust notification (spray systems)

Optional Features:

Servo 4th Axis motion featuring valve tilt & rotate
Closed-loop material flow monitoring
Inline material metering
Bar code program selection
Low level fluid sensor
Valve and / or fluid heating
Programming camera
Active vision with XY correction
Substrate heating – contact or non-contact
Dispense zone weigh scale
Multi-zone conveyor
Conveyor auto width adjust

Board Handling

Conveyor Type:Flat belt or chainMinimum Conveyor Width:50 mm (1.97 in)Maximum Conveyor Width:500 mm (19.685 in)Board Clearance Topside:100 mm (3.94 in)Board Clearance Underside:100 mm (3.94 in)Edge Clearance:4.7 mm (0.185 in)

Transport Height: 940 mm - 965 mm (37 in - 38 in)
Communications Protocol: SMEMA

Conveyor Options: Lift and locate, through hole pin,

under board support

Conveyor Speed: Up to 24.4 m/min (80 ft/min)
Process Flow: Programmable right to left or

left to right, bidirectional

Weight Limit: 5 pounds (belt) 15 pounds (chain)

Fluid Applicators

Spray Valves: FCS300-ES, FCS300-R/F, FC100-CF

Dispense Valves: FC100-MC, FCM100, SB300

Jetting Valve: JDX
Auger Valves: SV200, SVX
Progressive Cavity Pumps: PCP, PDP

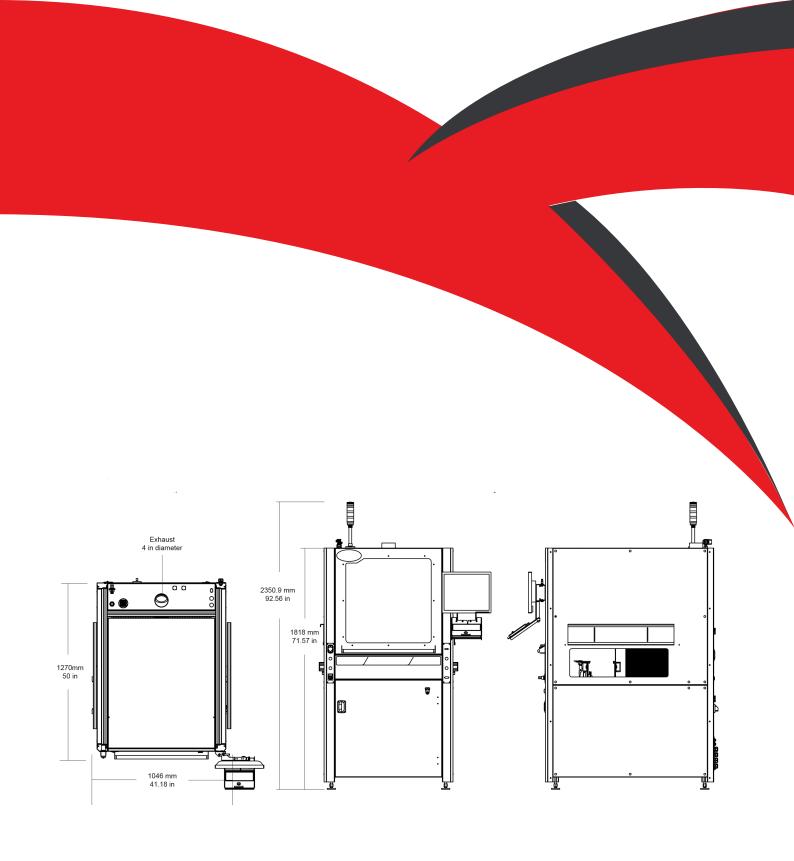
Material Feed Options: Syringe (1-55cc)

Cartridge feed (6-20 oz)

Pressure vessel Drums, totes

Backside of Machine: 80 - 100 PSI dry compressed air required
Minimum 300CFM exhaust required

Power drop required - See machine spec for voltage



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